

Work Order ID 114754

March-11-14 3:14:21 PM

114754

Page 1

Item ID: D350-764-011

Revision ID:

Item Name: Rear Seat Shoulder Harness

Start Date: 3/11/14 Start Qty: 2.00 *2*

Required Date: 3/14/14 Req'd Qty: 2.00 *2*

Reference:

Accept

N900040100

Setup Start ***NS1***

Stop ***NS2***

Cust Item ID:

Customer:

Approvals: Process Plan: Date:

QC: Date:

Tooling: Date:

SPC (Y/N): Date:

Run Start ***NR1***

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-764

Rev B

100

Document Control

0.00

100

DC

DOCUMENT CONTROL

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D350-764-011 CHG002

DAS
31
9-89

2x 14-03-31

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

Packaging

DAS
28
9-89

MAR 28 2014

6
9-89

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS
31
9-89

2 14-03-31

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Page 2

Item ID: D350-764-011

Revision ID:

Item Name: Rear Seat Shoulder Harness

Start Date: 3/11/14 Start Qty: 2.00 *2*

Required Date: 3/14/14 Req'd Qty: 2.00 *2*

Reference:

Accept

N1900040100Setup Start ***NS1***Stop ***NS2***

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____

QC: _____ Date: _____

Tooling: _____ Date: _____

SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

130

Packaging

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D350-764-011

Location: 012

PPP Rev: _____

0.00

0.00

2 SK 14-03-31

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

14-03-31MR
14-3-31

Picklist Print

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Work Order ID: 114754

114754

Parent Item: D350-764-011

D350-764-011

Parent Item Name: Rear Seat Shoulder Harness

Start Date: 3/11/14

Required Date: 3/14/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A New issue 07-10-11 DD verified by EC
IPP Rev:B ECN 1050 rev.B as per dwg 08-01-10 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
ALS4-1032-130 Rivnut	AELS4-1032-130	Purchased	No			110	Each	512.0000	16	32			
ALS4-1032-130													
DAS 31 9-89													
					<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>					
					ST279		455		128649				
					M128179		8						
					M128211		447						
					st510		57						
					M126109		57						
AN3-3A Bolt		Purchased	No			110	Each	565.0000	32	64			
AN3-3A													
DAS 31 9-89													
					<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>					
					ST350		565						
					m126249		1						
					m127044		133		64x				
					m127815		181						
					m128429		250						
AN3-6A Bolt		Purchased	No			110	Each	274.0000	16	32			
AN3-6A													
DAS 31 9-89													
					<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>					
					ST351		225						
					M128403		225						
					ST511		49						
					M127044		49		32x				

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Parent Item: D350-764-011

D350-764-011

Parent Item Name: Rear Seat Shoulder Harness

Start Date: 3/11/14

Required Date: 3/14/14

Start Qty: 2.00

Required Qty: 2.00

AN4-10A Purchased No
AN4-10A
 Bolt

DAS
 31
 9-89

Location

Loc Qty

Loc Code

ST355

95

M127070

20

M127815

75

110

Each

95.0000

4 8

**

DAS
 28
 9-89

14-03-25

AN970-6 Purchased No
AN970-6
 WASHER

DAS
 31
 9-89

Location

Loc Qty

Loc Code

ST343

79

M126175

29

M127532

50

110

Each

79.0000

4 8

**

DAS
 28
 9-89

CCR264SS3-3 Purchased No
CCR264SS3-3
 Cherry Rivet

DAS
 31
 9-89

Location

Loc Qty

Loc Code

ST327

202

m126282

80

m126333

122

110

Each

202.0000

16 32

**

DAS
 28
 9-89

CR3212-4-2 Purchased No
CR3212-4-2
 Cherry Rivet

DAS
 31
 9-89

Location

Loc Qty

Loc Code

ST327

126

121090

126

110

Each

126.0000

4 8

**

DAS
 28
 9-89

14-03-12

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Shop Packet Print

Page 2

Picklist Print

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Page 3

Work Order ID: 114754

114754

Parent Item: D350-764-011

D350-764-011

Parent Item Name: Rear Seat Shoulder Harness

Start Date: 3/11/14

Required Date: 3/14/14

Start Qty: 2.00

Required Qty: 2.00

CR3212-5-04

Purchased

No

110

Each

120.0000

4 8

CR3212-5-04

Rivet

CR3212-5-4

DAS
31
9-89

Location

Loc Qty

Loc Code

ST328

120

121048

120

110

Each

197.0000

4 8

CR3212-5-07

Purchased

No

CR3212-5-07

Rivet

DAS
31
9-89

Location

Loc Qty

Loc Code

ST328

197

121048

5

m127255

92

m128429

100

110

f

104.0750

2.666 6

D2854

Manufactured

No

D2854

3/4" Velcro Strip

DAS
31
9-89

Location

Loc Qty

Loc Code

ST410

104.075

100827

28.075

107980

76

(4X) 8.00" per dwg D2854-1/-3-080

D3578-041

Manufactured

No

D3578-041

Doubler

DAS
31
9-89

Location

Loc Qty

Loc Code

ST245

70

106285

70

ST551

2

87687

2

110

Each

72.0000

16 32

DAS
33
9-89

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Shop Packet Print

Page 3

Picklist Print

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Page 4

Work Order ID: 114754

114754

Parent Item: D350-764-011

D350-764-011

Parent Item Name: Rear Seat Shoulder Harness

Start Date: 3/11/14

Required Date: 3/14/14

Start Qty: 2.00

Required Qty: 2.00

D3636-041

Manufactured No

110 Each

8.0000

4 8

**

18/134 32

DAS
33
9-89

D3636-041

Shoulder Harness

DAS
31
9-89

Location

Loc Qty

Loc Code

ST267

8

106279

4

108970

4

4X706279
3 4X108970
4 8

D3637-041

Manufactured No

110 Each

29.0000

**

DAS
33
9-89

D3637-041

Bracket Assembly

DAS
31
9-89

Location

Loc Qty

Loc Code

ST245A

29

105090

5

105386

1

106401

23

106401

D3637-3

Manufactured No

110 Each

20.0000

**

DAS
33
9-89

D3637-3

Bracket

DAS
31
9-89

Location

Loc Qty

Loc Code

ST245A

20

102457

8

106122

12

102457

D3638-1

Manufactured No

110 Each

53.0000

**

DAS
33
9-89

D3638-1

Bushing

DAS
31
9-89

Location

Loc Qty

Loc Code

FG

2

89312

2

ST245A

51

106212

19

107919

32

106212

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Work Order ID: 114754

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Parent Item: D350-764-011

D350-764-011

Parent Item Name: Rear Seat Shoulder Harness

Start Date: 3/11/14

Required Date: 3/14/14

Start Qty: 2.00

Required Qty: 2.00

D3639-1

Manufactured No

110

Each

3.0000

2 *D3639-1*

Doubler

DAS
31
9-89

Location

ST245A

Loc Qty

3

Loc Code

106084

3

110

Each

4.0000

D3639-2

Manufactured No

2 *D3639-2*

Doubler

DAS
31
9-89

Location

ST245A

Loc Qty

4

Loc Code

106174

4

110

Each

8.0000

D3639-3

Manufactured No

2 *D3639-3*

Doubler

DAS
31
9-89

Location

ST245A

Loc Qty

8

Loc Code

102150

2

106388

6

110

Each

13.0000

D3639-4

Manufactured No

2 *D3639-4*

Doubler

DAS
31
9-89

Location

ST245A

Loc Qty

13

Loc Code

100944

2

106166

5

106384

6

1 2
**

DAS
33
9-89

DAS
06
9-89

1 2
**

DAS
33
9-89

DAS
06
9-89

1 2
**

DAS
33
9-89

DAS
06
9-89

1 2
**

DAS
33
9-89

14-03-12

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Work Order ID: 114754

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Parent Item: D350-764-011

D350-764-011

Parent Item Name: Rear Seat Shoulder Harness

Start Date: 3/11/14

Required Date: 3/14/14

Start Qty: 2.00

Required Qty: 2.00

D3640-1 Manufactured No

110 Each

15.0000

2 4

DAS
33
9-89

2 ***D3640-1***
Belt Guide

DAS
31
9-89

Location

Loc Qty

Loc Code

ST244

15

106130

5

106374

10

106130

D3640-3 Manufactured No

110 Each

11.0000

2 4

DAS
33
9-89

2 ***D3640-3***
Belt Guide

DAS
31
9-89

Location

Loc Qty

Loc Code

ST244

11

101519

1

106011

10

106011

D3641-1 Manufactured No

110 Each

12.0000

2 4

DAS
33
9-89

2 ***D3641-1***
Cover

DAS
31
9-89

Location

Loc Qty

Loc Code

ST259

12

105020

5

106376

7

106376

D3641-3 Manufactured No

110 Each

6.0000

1 2

DAS
33
9-89

2 ***D3641-3***
Cover

DAS
31
9-89

Location

Loc Qty

Loc Code

ST259

6

106256

6

106256

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Shop Packet Print

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Picklist Print

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Work Order ID: 114754

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Parent Item: D350-764-011

D350-764-011

Parent Item Name: Rear Seat Shoulder Harness

Start Date: 3/11/14

Required Date: 3/14/14

Start Qty: 2.00

Required Qty: 2.00

D3641-4 Manufactured No

110 Each

14.0000

1 2

**

DAS

33

9-89

Cover RH

DAS

31

9-89

Location

Loc Qty

Loc Code

ST259

14

104950

7

106356

7

104950

D3642-1 Manufactured No

110 Each

17.0000

2 4

**

DAS

33

9-89

Doubler

DAS

31

9-89

Location

Loc Qty

Loc Code

ST244

17

101826

4

105126

13

101826

D3643-1 Manufactured No

110 Each

5.0000

1 2

**

DAS

33

9-89

Stiffener

DAS

31

9-89

Location

Loc Qty

Loc Code

ST244

5

106242

5

106242

D3643-2 Manufactured No

110 Each

8.0000

1 2

**

DAS

33

9-89

Stiffener

DAS

31

9-89

Location

Loc Qty

Loc Code

ST244

8

106117

8

106117

14-03-12

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Work Order ID: 114754

114754

Parent Item: D350-764-011

D350-764-011

Parent Item Name: Rear Seat Shoulder Harness

Start Date: 3/11/14

Required Date: 3/14/14

Start Qty: 2.00

Required Qty: 2.00

D3644-1 Manufactured No

110 Each 51.0000 2 4

2 *D3644-1* Shim

DAS
31
9-89

Location

Loc Qty

Loc Code

ST244

51

100838

8

104983

43

108838

DAS
33
9-89

D3657-1 Manufactured No

110 Each 12.0000 1 2

2 *D3657-1* Guide Tool

DAS
31
9-89

Location

Loc Qty

Loc Code

ST244

12

102812

2

106360

10

102812

DAS
33
9-89

MS20426AD3-3 Purchased No

110 Each 1,692.000 32 64

2 *MS20426AD3-3* RIVET

DAS
31
9-89

Location

Loc Qty

Loc Code

ST334

1692

123352

1692

123352

DAS
33
9-89

MS20426AD4-4 Purchased No

110 Each 3,311.000 106 212

2 *MS20426AD4-4* Rivet

DAS
31
9-89

Location

Loc Qty

Loc Code

GA

328

129090

328

ST334

2983

125445

2983

125445

DAS
33
9-89

14-03-12

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Work Order ID: 114754

114754

Parent Item: D350-764-011

D350-764-011

Parent Item Name: Rear Seat Shoulder Harness

Start Date: 3/11/14

Required Date: 3/14/14

Start Qty: 2.00

Required Qty: 2.00

MS20426AD4-6

Purchased

No

110

Each

1,976.000

28

56

DAS
33
9-89

2 *MS20426AD4-6*

Rivet

DAS
31
9-89

Location

Loc Qty

Loc Code

GA

630

m126474

630

MF4

142

124392

142

ST334

1204

124392

1204

124392

MS20470AD4-6

Purchased

No

110

Each

2,985.000

8

16

DAS
33
9-89

2 *MS20470AD4-6*

RIVET

DAS
31
9-89

Location

Loc Qty

Loc Code

GA

762

118927

762

ST336

2223

m127831

735

m128401

1488

127831

MS21059L3

Purchased

No

110

Each

262.0000

16

32

DAS
33
9-89

2 *MS21059L3*

Nut Plate

DAS
31
9-89

Location

Loc Qty

Loc Code

ST315

256

M127916

56

M128300

200

ST316

6

M127743

6

127916

14-03-12

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Work Order ID: 114754

114754

Parent Item: D350-764-011

D350-764-011

Parent Item Name: Rear Seat Shoulder Harness

Start Date: 3/11/14

Required Date: 3/14/14

Start Qty: 2.00

Required Qty: 2.00

MS21072-L3

Purchased

No

110

Each

246.0000

8 16

2 *MS21072-L3*

Nutplate

**

DAS

33

9-89

DAS

31

9-89

Location

ST318

Loc Qty

246

Loc Code

121047

20

125535

226

125535

MS35206-267

Purchased

No

Each

59.0000

16

2 *MS35206-267*

SCREW

**

DAS

33

9-89

DAS

31

9-89

Location

ST289

Loc Qty

59

Loc Code

115708

59

115708

NAS1149D0363J

Purchased

No

110

Each

6,617.000

48

96

2 *NAS1149D0363J*

Washer

**

DAS

33

9-89

Location

GA

Loc Qty

23

Loc Code

124392

23

ST510a

6594

m126319

402

m127813

1192

m128429

5000

126319

NAS1149D0963J

Purchased

No

110

Each

237.0000

4 8

2 *NAS1149D0963J*

Washer

**

DAS

33

9-89

Location

ST510a

Loc Qty

237

Loc Code

125445

237

125445

March-11-14 3:14:20 PM

Shop Packet Print

Page 10

5.0 PARTS LISTS

DAS
31
9-89

14-03-28

QTY -011	Dart Part Number	Geneva Part Number	Description
X	D350-764-011	P131	Shoulder Harness Kit
4	D2854-1-080	N/A	VELCRO STRIP
4	D2854-3-080	N/A	VELCRO STRIP
16	D3578-041	N/A	DOUBLER
4	D3636-041	N/A	SHOULDER HARNESS
4	*D3636-11	G10601-2	SHOULDER BELT
4	*D3636-13	G10601-4	LAP BELT
4	D3637-041	G10602-1	BRACKET ASSEMBLY
4	D3637-3	G10609-1	BACKER PLATE
4	D3638-1	G10608-2	BUSHING
1	D3639-1	G10604-3	DOUBLER
1	D3639-2	G10604-6	DOUBLER
1	D3639-3	G10604-4	DOUBLER
1	D3639-4	G10604-5	DOUBLER
2	*D3640-1	G10605-1	BELT GUIDE
2	D3640-3	G10605-2	BELT GUIDE
2	D3641-1	G10606-3/-6	COVER
1	D3641-3	G10606-5	COVER
1	D3641-4	G10606-4	COVER
2	*D3642-1	G10607-1/-2	DOUBLER
1	D3643-1	G10610-2	STIFFENER
1	D3643-2	G10610-1	STIFFENER
2	D3644-1	G10610-3	SHIM
1	D3657-1	G12170	GUIDE TOOL
16	ALS4-1032-130	N/A	INSERT
32	AN3-3A	N/A	BOLT
16	AN3-6A	N/A	BOLT
4	AN4-10A	N/A	BOLT
48	AN960JD10	N/A	WASHER
4	AN960JD916	N/A	WASHER
4	AN970-6	N/A	WASHER
16	GCR264SS-3-03	N/A	RIVET
4	CR3212-4-02	N/A	RIVET
4	CR3212-5-04	N/A	RIVET
4	CR3212-5-07	N/A	RIVET
32	MS20426AD3-3	N/A	RIVET
106	MS20426AD4-4	N/A	RIVET
28	MS20426AD4-6	N/A	RIVET
8	MS20470AD4-6	N/A	RIVET
16	MS21059L3	N/A	NUTPLATE (OR MS21059-3)
8	MS21072L3	N/A	NUTPLATE (OR MS21072-3)
8	MS35206-267	N/A	SCREW

*Included with D3636-041

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Revision: B

Date: 07.10.16

Work Order ID 114754

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114754

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Item ID: D350-764-011

Revision ID:

Item Name: Rear Seat Shoulder Harness

Start Date: 3/11/14 Start Qty: 2.00

Required Date: 3/14/14 Req'd Qty: 2.00

Reference:

Accept

N900040100

Setup Start

NS1

Stop

NS2

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-764

Rev B

100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D350-764-011 CHG002

MLJ 14-03-13

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

